



Maintenance Instructions

RUBBER FLOORING

(All Rubber Flooring, Stair Treads, Stringer, Riser, Nosing)

NOTICE TO INSTALLER

THIS BROCHURE CONTAINS IMPORTANT MAINTENANCE INFORMATION, AS WELL AS CAUTIONS AND WARNINGS. PLEASE MAKE CERTAIN THESE INSTRUCTIONS ARE PLACED IN THE HANDS OF THE FLOOR OWNER. OUR WARRANTY WILL BECOME EFFECTIVE ONLY IF THESE INSTRUCTIONS ARE FOLLOWED IN EVERY RESPECT. VPI'S EXCLUSIVE WARRANTY LIMITS VPI'S LIABILITY TO REPAIR, REPLACEMENT, OR CREDIT, AT VPI'S OPTION, ON VPI FLOOR PRODUCTS FOR WHICH A CLAIM HAS BEEN MADE ACCORDING TO VPI'S CLAIM PROCEDURE. CLAIMS FOR SURFACE DEFECTS OR VARIATIONS IN COLOR OR PATTERN MUST BE MADE TO VPI PRIOR TO INSTALLATIONS OF THE MATERIAL. FOR A COMPLETE STATEMENT OF VPI'S EXCLUSIVE WARRANTY, CONTACT: VPI, CUSTOMER SERVICE, P.O. BOX 451, SHEBOYGAN, WI 53082-0451.

VPI RUBBER FLOORING **(Tile and/or Rolled Rubber Flooring)**

INITIAL MAINTENANCE

VPI Rubber Flooring comes with a surface coating to guard against scratch or scuff marks during shipping and installation. This coating must be removed.

- After the adhesive has fully cured, the protective coating can be removed by using a solution of 8 ounces of VPI Rubber Floor Stripper with 1 gallon of warm water.
- Mop this solution evenly across the floor, but take care not to flood the floor. Wait 5 to 10 minutes with this solution on the floor before scrubbing. Machine scrub this solution using a 175 to 350 RPM (low speed) machine with a red pad.
- Remove this solution and residue with a mop or wet vacuum.
- Mop on a clear, cold-water rinse and remove with a wet vacuum or mop.
- Allow the floor to dry thoroughly.
- For a Satin finish, dry buff the entire floor with a medium or white pad.
- For an optional Glossy finish, apply 2 coats of VPI Rubber Floor Conditioner with a waxing mop. Allow the first coat to thoroughly dry before applying a second cross coat.
- If needed, buff to reduce streaking

ROUTINE MAINTENANCE

These steps are completed based on soiling conditions of the flooring and usage.

- Remove surface dirt by sweeping, vacuuming or wet mopping.
- Wet mopping with VPI Rubber Floor Neutral Cleaner can also be done to remove debris.
- For floors that are soiled, use a red pad on a slow speed machine or an auto-scrubbing machine with VPI Rubber Floor Neutral Cleaner and water.
- Vacuum or damp mop any residue and allow the floor to dry.
- For a Satin finish dry buff the entire floor with a medium or white pad
- For a Glossy finish, apply VPI Rubber Floor Conditioner in 2 coats with a waxing mop. Allow the first coat to completely dry before applying the 2nd coat.
- Buffing can be done as well, using VPI Rubber Floor Spray Buff and a 350-RPM machine with a white buffing pad.
- If the floor needs a thorough cleaning, refer to the initial maintenance procedures.

CAUTION: VPI Sports Flooring MAY NOT be spray buffed.

VPI RUBBER STAIR TREADS, STRINGER, RISER, NOSING

Allow the adhesive on the treads to thoroughly dry before completing initial maintenance. Initial maintenance and normal maintenance procedures are as follows:

- Treads are maintained by hand.
- Wet mop or dust mop to remove dust and debris.
- Stripper and water solution can be hand mopped on the treads, stringer, riser and nosing for heavily soiled conditions. Scrub with a hand brush or cloth.
- If stripper is used, neutralize treads, stringer, riser and nosing with neutral cleaner and water.
- If desired, apply VPI Rubber Floor Conditioner with a mop or cloth. VPI Rubber Floor Spray Buff can also be applied.
- Wipe each stair tread, stringer, riser and nosing completely. Cover all surfaces with desired product.
- Clean as conditions and soiling dictate.

For resolution of maintenance problems not covered in these instructions, contact VPI, LLC Customer Service, P.O. Box 451 Sheboygan, WI 53082-0451.



VPI, LLC, 3123 S.9th Street, PO Box 451, Sheboygan, Wisconsin 53082-0451 U.S.A.
Phone: (920) 458-4664 – Fax: (920) 458-1368 - Customer Service: (800) 874-4240
Email: floor@vpicorp.com Website: www.vpiflooring.com

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