



## **Maintenance Instructions**

# **RUBBER FLOORING**

### **NOTICE TO INSTALLER**

THIS BROCHURE CONTAINS IMPORTANT INSTALLATION AND MAINTENANCE INFORMATION, AS WELL AS CAUTIONS AND WARNINGS. PLEASE MAKE CERTAIN THESE INSTRUCTIONS ARE PLACED IN THE HANDS OF THE FLOOR OWNER. OUR WARRANTY WILL BECOME EFFECTIVE ONLY IF THESE INSTRUCTIONS ARE FOLLOWED IN EVERY RESPECT. VPI'S EXCLUSIVE WARRANTY LIMITS VPI'S LIABILITY TO REPAIR, REPLACEMENT, OR CREDIT, AT VPI'S OPTION, ON VPIFLOOR PRODUCTS FOR WHICH A CLAIM HAS BEEN MADE ACCORDING TO VPI'S CLAIM PROCEDURE. CLAIMS FOR SURFACE DEFECTS OR VARIATIONS IN COLOR OR PATTERN MUST BE MADE TO VPI PRIOR TO INSTALLATIONS OF THE MATERIAL. FOR A COMPLETE STATEMENT OF VPI'S EXCLUSIVE WARRANTY, CONTACT: VPI, CUSTOMER SERVICE, P.O. BOX 451, SHEBOYGAN, WI 53082-0451.

**(Floor Tile, Stair Treads, Stringer, Riser, Nosing)**  
**(Decorative Rolled Rubber Flooring)**  
**(Decorative Slate, Decorative Hammered, Classic Raised Round & Square)**  
**(Harsh Environment, Deck Point and Large Square Flooring)**

### **VPI RUBBER FLOOR TILE**

#### **INITIAL MAINTENANCE**

Some of VPI rubber tile comes with a surface coating to guard against marks during shipping and dirt and debris marks during installation. This coating must be removed.

- After the adhesive has fully cured, the protective coating can be removed by using a rubber floor stripper per directions.
- Mop this solution evenly across the floor but take care not to flood the floor. Wait 5 to 10 minutes with this solution on the floor before scrubbing. Machine scrub this solution using a 175 to 350 RPM (low speed) machine with a red pad.
- Remove this solution and residue with a mop or wet vacuum.
- Mop on a clear, cold-water rinse and remove with a wet vacuum or mop.
- Allow the floor to dry thoroughly.
- For a Satin finish dry buff the entire floor with a medium or white pad
- For an optional Glossy finish, Apply 2coats of a rubber floor conditioner per directions.
- Buff if needed to reduce streaking

#### **ROUTINE MAINTENANCE**

These steps are completed based on soiling conditions of the flooring and usage.

- Remove surface dirt by sweeping or vacuuming or wet mopping.
- Wet mopping with a rubber floor neutral cleaner per directions can also be done to remove debris.
- For floors that are soiled, use a red pad on a slow speed machine or an auto-scrubbing machine and a rubber floor neutral cleaner.
- Vacuum or damp mop any residue and allow the floor to dry.
- For a Satin finish dry buff the entire floor with a medium or white pad
- For an optional Glossy finish, apply a rubber floor conditioner.
- Buffing can be done as well using a rubber floor spray buff and a 350-RPM machine with a white

buffing pad.

•If the floor needs a thorough cleaning, refer to the initial maintenance procedures.

**CAUTION:** VPI Sports Flooring **MAY NOT** be spray buffed.

## **VPI RUBBER STAIR TREADS**

Allow the adhesive on the treads to thoroughly dry before completing initial maintenance. Initial maintenance and normal maintenance procedures are as follows:

- Treads are maintained by hand.
- Wet mop or dust mop to remove dust and debris.
- Stripper and water solution can be hand mopped on the treads for heavily soiled conditions. Scrub with a hand brush or cloth.
- If stripper is used, neutralize treads with neutral cleaner and water.
- Clean treads as conditions and soiling dictate.

For resolution of maintenance problems not covered in these instructions, contact VPI Corporation Customer Service, P.O. Box 451 Sheboygan, WI 53082-0451.



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